

Spare Parts

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Pos.	Part no.	Quantity	Description	Type	Flag ¹
1_10	471849	1	housing complete	U 50	
1_20	391623	1	cylinder tube	U 50-40	
1_30	391551	1	intermediate flange	U 50-40	
1_40	391682	1	cylinder bottom	U 50	
1_50	395975	1	drive shaft	U 50-40 A10	R
1_60	412611	1	strap	U 50	R
1_70	202603	1	bolt	FKSI 50	R
1_80	202604	1	bolt	FKSI 50	R
1_90	206399	2	supporting roller complete	FKSI 50	R
1_100	395954	1	fork	U 50-40	
1_110	395957	1	switch flag	U 50-40 T12	
1_120	448975	1	piston rod with spindle	U 50	
1_130	448263	1	switch flag	U 50 T12	
1_140	1253452	1	piston complete	U 50-40	
1_150	415830	1	adjusting screw	U 50-40	
1_160	240148	1	compression spring	Ø4-0.63x12	
1_170	211510	2	ball	D4	
1_180	206411	1	slide	K 50 – V 63.1	
1_190	412607	1	supporting plate	U 50	R
1_200	225930	2	needle sleeve	Ø25xØ32x12	R
1_210	214647	1	screw plug	R 1/4	
1_220	273799	2	screw plug	G 1/8	
1_230	424480	1	satellite unit	T24.1 P+F	
1_240	265206	1	seal wiper	1PF 20x25x4.60	RD
1_250	211569	1	pneumatic damper ring	1P9 16x24x4.80	RD
1_260	212064	1	cylinder seal	FKSM 40	RD
1_270	201646	1	o-ring	D4x1	RD
1_280	201666	1	o-ring	D11x1.5	RD
1_300	201767	2	o-ring	D40x1.5	RD
1_310	200612	1	set screw	M4x6 DIN 915	R
1_320	201140	1	dowel pin	3x24 DIN 1481	R
1_330	448444	1	snap ring	SW 18	
1_340	415676	1	TC binder small base	TC 104	
1_350	224097	1	countersunk head screw	M3x6 DIN 7991	
1_360	257356	1	countersunk head screw	M5x16 DIN 7991	
1_370	426504	2	cap screw	M2.5x10 DIN 912	
1_380	200453	1	cap screw	M4x8 DIN 7984	
1_390	200159	4	cap screw	M5x125 DIN 912	
1_410	200974	1	lock washer	S 4	
1_420	200975	4	lock washer	S 5	
1_440	286261	1	parallel pin	3m6x6 DIN 6325	
	223976	1	parallel pin	3m6x10 DIN 6325	
1_450	201221	1	parallel pin	4m6x18 DIN 6325	
1_460	200987	1	parallel pin	4m6x20 DIN 7	

Spare Parts

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Pos.	Part no.	Quantity	Description	Type	Flag ¹
2_0		1	clamp arm complete	see separate list	
4_0	214091	1	cap screw	M5x25 DIN 912	
5_0	200975	1	lock washer	S 5	

spare parts sets / accessories

Pos.	Part no.	Quantity	Description	Type	
	471850	1	repair kit	U 50	
	471851	1	seal kit	U 50	
3_0	424482	1	plug adapter straight	T24.2 P+F (standard)	
	428991	1	plug adapter straight	T24.5 Senstronic	
	428483	1	plug adapter 90° angle	T24.3 P+F	

¹ R = included with repair kit, D = included with seal kit

Universal Clamp Spare Parts List clamp arms

U/U2 50

Pos.	Part no.	Quantity	Description	for type	
	216884	1	Clamp arm complete	U/U2 50 A10	
	216886	1	Clamp arm complete	U 50 A11 U2 50 A12	
	216890	1	Clamp arm complete	U 50 A12 U2 50 A11	
	242838	1	Clamp arm complete	U/U2 50 A40	
	245811	1	Clamp arm complete	U 50 A41 U2 50 A42	
	245812	1	Clamp arm complete	U 50 A42 U2 50 A41	

